

5/44

DART AEROSPACE LTD	Work Order:	24604
Description: 350 Skidtube Web	Part Number:	D2739
Drawing: D2739 Rev B	Qty:	12

Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller RF 03.05.12 Dwg NOT REQUIRED	RF	05.10.18	12
2	LG	Pick: Qty Part Number Description Batch 1 D2600-5 Web 1312433	PM	05-10-21	12
3	LG	Cut D2600-5 to length as per Dwg D2739.	PM	05-10-21	12
4	LG	Drill pilot holes in web using drilling Jig DT8162 as per Dwg D2739	PM	05-10-21	12
5	LG	Use uni-bit to open holes to finish size as per Dwg D2739.	PM	05-10-21	12
6	LG	Bevel Fwd ends (1" max) of extrusion and Deburr holes and ends.	PM	05-10-21	12
7	FP	Acid Etch and Alodine per QSI 005 4.1	PM	05-10-23	12
8	LG	Use a red or black lead free paint pen to write the part number and batch number in the middle of each web.			
9	QC5	Inspect for completeness on the W/O	PP	05-10-25	12
10	LG	Identify and Stock using a lead free paint pen	PP	05-10-25	12
11	AC	Cost / part 18.79	SC	05.10.26	12
12	DC	Close W/O Z1.44 Inspect Level 21	RF	05/10/26	12

Rev	Date	Change	Revised By	Approved
A	98.09.09	New Issue	DS/CP	
B	99.01.04	Drawing to Rev. B	DM	
C	02.11.28	Reformat	KJ / RF RT	RF

RELEASED  
02/11/29 RF

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_

PAR #: \_\_\_\_\_

Fault Category: \_\_\_\_\_

NCR: Yes

DQA:

Date: 05/01/26

NOTE: Date &amp; initial all entries

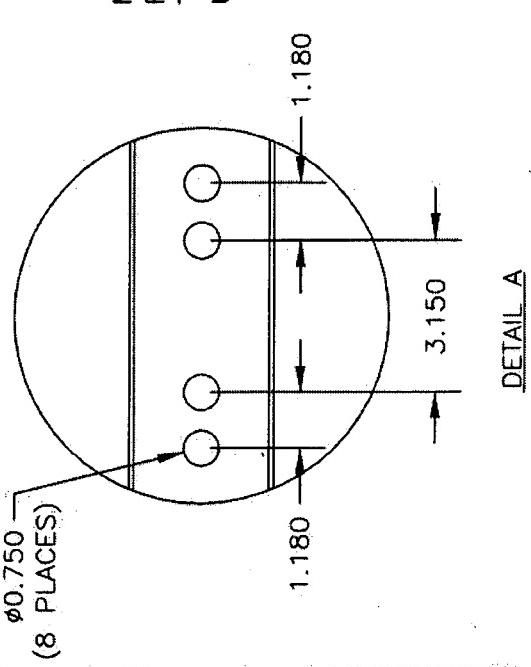
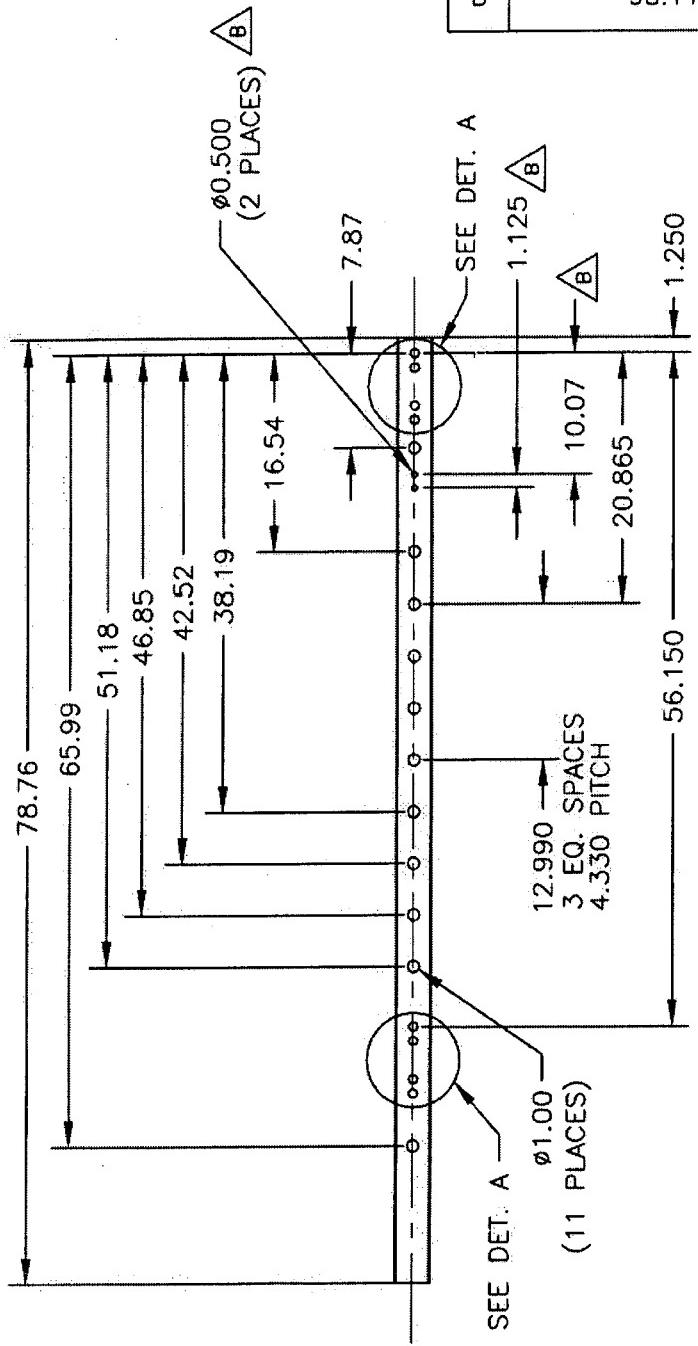
QA: N/C Closed: \_\_\_\_\_

Date: \_\_\_\_\_

**DART**



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE USA, INC. BELLEVUE, WA		
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO.	REV. B	SHEET 1 OF 1
DATE		D2739		
98.11.18		TITLE	WEB	SCALE 1:15
A	98.04.16	NEW ISSUE		
B	98.11.18	CHANGE HOLES FOR COMPATABILITY WITH AIRCRUISER FLOATS		



MAKE FROM D2600-5 EXTRUSION  
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1  
TOLERANCES ARE PER DART QSI 018  
UNLESS OTHERWISE NOTED

**RELEASED**  
98.12.16 DS

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SUBJECT TO AMENDMENT  
WITHOUT NOTICE

WORK ORDER  
NO. Z4604

DETAIL A

Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Oct 18, 2005

11:00 am

Work Order No : 0024604  
 Project Name : D2739  
 Project For : WK544  
 Work Order Type : Main  
 Main WO Number :  
 House Part Number : D2739  
 Description : 350 I Beam  
 Manufactured : Yes  
 Amount Req'd : 12  
 Amount Done : 0  
 Start Date : 10-18-05  
 Est Finish Date : 11-05-05  
 Act Finish Date :  
 Drawings Reqd : No  
 Ok for Approval :  
 Approval Rec'd :

Department Code:  
 Burden Flags : NNNNNNN  
 WO Status : Open  
 Invoice State : Not Invoiced  
 Invoice Date :  
 Invoice Number :  
 Invoice Amount : 0.00

Order Entry No :  
 OE Value : 0.00  
 Est Mark Up : 0.000%  
 Actual Mark Up : 0.000%  
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00